

JOYCE/DAYTON CORP. Job Description

Position Title: Assembly Operator

Reports To: Materials Control Supervisor

Qualifications:

- Minimum of a high school degree and or related experience commensurate with position responsibilities
- Strong written and verbal communication skills
- Basic understanding of equipment and processes in the area of responsibility
- Effective people skills
- Minimum Requirements:
 - o Basic crane and forklift experience including forklift certification
 - o Own basic tools
 - o Good mechanical aptitude
 - o Basic product knowledge
 - o Basic blueprint reading skills
 - o Capable of understanding and following routing information
 - o Basic knowledge of inventory systems
 - o Ability to communicate with and work closely with others including scheduling and product control
 - o Troubleshooting capabilities
 - o Basic record keeping abilities
 - o Ability to effectively train new operators
 - o Proven ability to inspect work and meet quality expectations
 - o Ability to identify and share process improvement ideas
 - o Preference of at least 1 year proven experience in a manufacturing environment

General Responsibilities:

 Coordinate efforts to safely and efficiently produce products that meet all quality parameters.

Specific Responsibilities:

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- Interpret MSO's, engineering prints/drawings (when available) and engineering specifications
- Use parts list and retrieve all parts needed to assemble order
- Capability to utilize sand blast & wash/dry equipment
- Depending upon size and type of jack to be assembled, determine appropriate assembly area to work in
- Continually monitor and inspect product and processes throughout assembly
- Visually inspect parts during assembly and take any necessary actions to correct imperfections (example: deburring castings)
- Inspect and test parts for non-conformances (purchased or manufactured) found during any stage of the assembly process
 - o Tag appropriately with the following information:
 - Part & MSO numbers, Quantity, Reason for non-conformance
 - Last operation and assemblers' initials, then taken to the final inspection table
- On assembled products that use oil, such as miter boxes and bevel gears, perform hydrostatic tests to check for any leaks
- On product noting special paint instructions, attach a tag to the assembly stating such
- Grease according to chart instructions & place product and paperwork at final inspection station
- Meet all physical requirements (lifting, standing, climbing, etc.)
- Perform other duties as assigned