Joyce/Dayton offers Ball Screw Jacks in several designs including:

- Translating
- Keyed for traveling nut (KFTN)
- Double clevis
- Trunnion mount
- A guide for ordering is on pages 82 and 83.

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BALL SCREW JACKS ORDERING INFORMATION

Instructions: Select a model number from this chart.

1-Ton Standard	Z-1011 Reve	2-Ton erse Base andard	5-Ton Standard S	10-Ton Standard	10-Ton Heavy Duty	20-Ton Standard	30-Ton Standard	50-Ton Standard
WBL51 WB6 WBL201 WB1 WB2	2 RWB62 22 RWB12	2 WB6 22 WB1	25 WBL2		WB810 WB2410	WB820 WB2420	WB1130 WB3230	WB1150 WB3250
1-Ton Heavy Duty I	2-100 Reve	2-Ton erse Base jh Lead		10-Ton Standard ligh Lead	10-Ton Heavy Duty High Lead			50-Ton Reverse Base
WB51 HWB WB201 HWB HWB	122 RHWB1	122 HWE	125 HWBI	.810 .2410	HWB810 HWB2410			RWB1150 RWB3250
mportant Note: "Not self-lock H: indicates High lead (2-ton, 5- R: Reverse Base Jack (2-ton an Sample P	ton and 10-ton only). d 50-ton only).				- <u>STDX</u> -	<u>STDX-B</u>		
Jack Configuration				Left Sid Shaft C (see belo	ode	Right Side Shaft Code (see below)	Opti X=Sta no ac	tional ONS andard Jack, Iditional options iditional
1=T1 (plain end)							Spec (com pp. 1 B=Pn D=Du Finisl	rification Required ment as necessary ctive Boots 70-172 Ditective Boot al Protective Boot nes p. 179
(load pad)				STDX=	=Remove =Standard al shaft codes, page 83.	XXXX=Remov STDX=Standa For optional shaft see page 83	rd F1=D F2=E F3=O Proce	
3=T3 (threaded end)			crew Jack Rise travel expresse		and not the ac	ctual screw lengt	h. M1=L M2=E M3=S Moto	r Options Less Motor Brake Motor Single Phase r (120VAC) 50Hz Motor
4=T4 (male clevis) Jack Designs							H1=H Opera	se/Seals ligh Temperature ation ood Grade
	all a					î.		v Stops Extending
	G						• Spe	Extending crify as many ons as needed
S=Translating	K=Keyed fo Rotatio		N=Traveling Nut	D=D	ouble Clevis	A=KFTN Trunni T=Trunnion*		

*Standard trunnion mounts available on 2-ton through 20-ton jacks. (See page 173)

**Keyed for non-rotation is not a standard option. Contact Joyce/Dayton with your requirements.

BALL SCREW JACKS SHAFT CODES

Instructions: Select the appropriate shaft codes for both right and left hand shafts. One shaft code must be specified for each side of the jack.

Screw Stops (p. 10) and Boots (pp. 170-172)

Screw stops are optional on ball screw jacks. When specified the closed height of the jack and the protection tube length may be increased.

When boots are added to ball screw jacks, the closed height of the jack may be increased.

Geared Potentiometers (p. 176)

POTA=0-10V (IP65)

POTB=4-20MA (IP65)

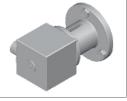
POTC=0-10V w/2 switches*

POTD=4-20MA w/2 switches*



Encoders and Electronic Limit Switches

- ENCX=Encoder (p. 178)
- ELS2=2 Position Electronic Switch
- ELS4=4 Position Electronic Switch
- ELS6=6 Position Electronic Switch



*Optional IP65 rating available.

Motors for Systems and Direct Drive (p. 185)

- All standard motors are 3-phase, 208-230/460 VAC or 230/460 VAC. Other motor options are available. Specify the appropriate motor size from the chart on the right.
- Refer to the "Additional Options" chart on the preceding page as needed.
- Brake motors (M2) are required for ball screw jacks.

Machanical Limit Switches (nn. 17/ 175

• If the motor frequency will be varied to provide a "soft" start, an inverter duty brake motor may be required.

Motors	
Size	Code
1/4 HP	K
1/3 HP	Α
1/2 HP	В
3/4 HP	С
1 HP	D
1-1/2 HP	E
2 HP	F
3 HP	L
5 HP	G
7-1/2 HP	Н
10 HP	I
15 HP	J

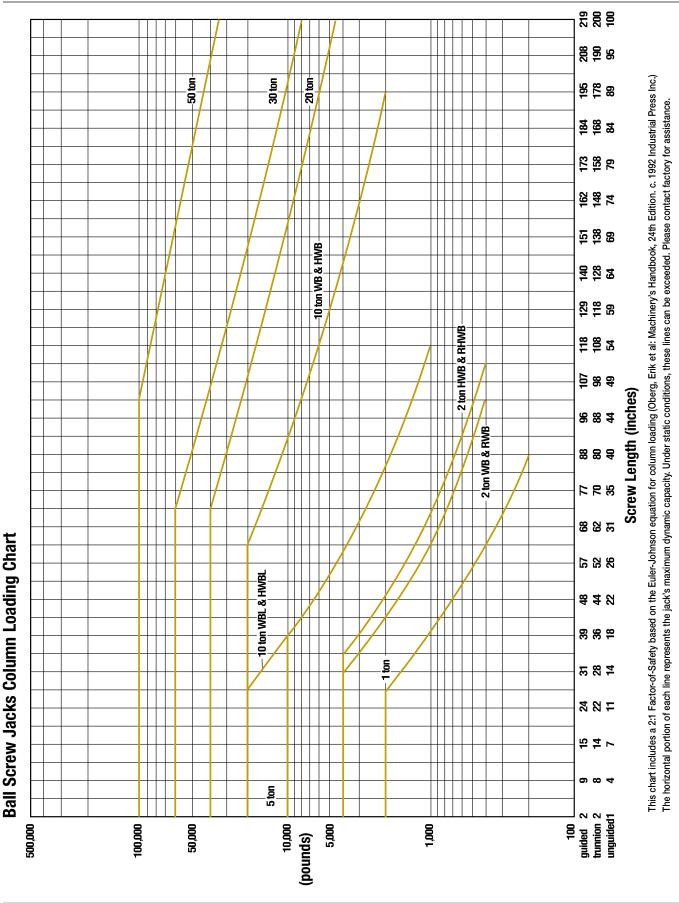
Ordering Example: MMA A MMA=56C MMB=140TC MMC=180TC MMD=210TC

Standard motor adapters are aluminum.

Motor Mounts (p. 185)

		Switches (pp. 174-1		rdering	Examp	le: LA1	3							
Models	Available Positions													
Model	Code			1	2*	3	4	5	6 *	7	8			
LS7-402	LI					_								
LS8-402	LA	-	Left Side	<u> </u>				Ê	<u> </u>	Ê	L L			
LS8-404	LB	Number of DPDT Switches	Shaft Options					The second second	24					
LS9-502	LC	(see p. 175)						4			1			
LS9-503	LD	NOTE:												
LS9-504	LE	Will always be 0 for LS7 models	Right Side	<u> </u>		-		<u> </u>	<u> </u>		<u> </u>			
LS9-505	LF		Shaft Options	And a second	Real -	- The		p-2	2					
LS9-506	LG							the state		-				
LS9-507	LH		•30-ton ar	15, and 20 T nd 50-ton ba sitions are no	II screw jack	s are availab	le with posit	ions #1, #4, #	#7 and #8.					

BALL SCREW JACKS COLUMN LOADING



BALL SCREW JACKS SPECIFICATIONS

Model	Capacity	Screw Diameter (Inches)	Thread Pitch/Lead	Worm Gear Ratio	Worm Shaft Turns for 1" Travel	Tare Torque (Inch Lbs.)	Starting Torque (Inch Lbs.)	Operating Torque (Inch Lbs.)	Efficiency Rating % Approx	Screw Torque (Inch Lbs.)	Worm Holding Torque	Ball Nut Life at Rated Load (Inch Screw Travel x 1000)	Basic Jack Weight (Lbs.)	Jack Weight per Inch Travel (Lbs.)
WBL51				5:1	25		.014W*	.012W* @ 500 RPM	51.7		.006W*	100	_	
WBL201	1.4	0/4		20:1	100		.005W*	.004W* @ 500 RPM	38.5	00514/*	.002W*	108		
WB51	1 ton	3/4	0.2	5:1	25	3	.014W*	.012W* @ 500 RPM	51.7	.035W*	.006W*	050	ð	0.25
WB201				20:1	100		.005W*	.004W* @ 500 RPM	38.5		.002W*	858		
(R)WB62				6:1	24		.015W*	.013W* @ 500 RPM	52.1		.007W*			
(R)WB122			0.25	12:1	48		.009W*	.007W* @ 500 RPM	47.2	.044W*	.004W*	642		
(R)WB242	2 ton	1		24:1	96		.006W*	.004W* @ 500 RPM	39.3		.002W*		Basic Jack Weight 8 18 42 58 62 105 2200 460	0.4
(R)HWB62	2 (011	I		6:1	6	4	.064W*	.051W* @ 500 RPM	52.1		.033W*		10	0.4
(R)HWB122			1.0	12:1	12	_	.039W*	.028W* @ 500 RPM	47.2	.177W* .020W* .014W*	190			
(R)HWB242				24:1	24		.028W*	.017W* @ 500 RPM	39.3		.014W*			
WB65				6:1	12.66		.030W*	.025W* @ 300 RPM	51.1		.013W*	512	- 42	
WB125			0.474	12:1	25.33		.019W*	.014W* @ 300 RPM	45.7	.084W*	.007W*			
WB245	5 ton	1 1/2		24:1	50.66	10	.013W*	.008W* @ 300 RPM	37.2	0.177W*	.004W*			0.7
HWB65	0 1011	1 1/2		6:1	6		.065W*	.052W* @ 300 RPM	51.1		.033W*			5.1
HWB125			1.0	12:1	12		.041W*	.029W* @ 300 RPM	45.7		.020W*			
HWB245				24:1	24		.029W*	.018W* @ 300 RPM	37.2		.014W*			
WBL810			0.474	8:1	16.88	-	.022W*	.019W* @ 200 RPM	50.7	.084W*	.010W*	127		
WBL2410	10 ton	1 1/2		24:1	50.66	20	.010W*	.008W* @ 200 RPM	40.3		.004W*		58	0.9
HWBL810			1.0	8:1	8		.047W*	.039W* @ 200 RPM	50.7	.177W*	.024W*	64		0.0
HWBL2410				24:1	24		.024W*	.016W* @ 200 RPM	40.3	.177W	.012W*			
WB810			0.5	8:1	16	-	.023W*	.019W* @ 200 RPM	50.7	.088W*	.009W*	729		
WB2410	10 ton	2		24:1	48	20	.011W*	.008W* @ 200 RPM	40.3		.003W*		62	1.4
HWB810			1.0	8:1	8	20	.047W*	.039W* @ 200 RPM 016W*	50.7	.177W*	.018W*	1423		
HWB2410				24:1	24		.023W*	.016W* @ 200 RPM	40.3		.006W*			
WB820	20 ton	2 1/4	0.5	8:1	16	40	.024W*	.020W* @ 200 RPM 000W*	47.4	.088W*	.009W*	121	105	2.6
WB2420				24:1	48		.012W*	.009W* @ 200 RPM .020W*	35		.003W*			
WB1130	30 ton	3	0.66	11:1	16.67	(Inch Lbs.) ((Inch Lbs.) (3	.027W*	.020W @ 200 RPM .009W*	48	.117W*	.009W*	343	220	3.2
WB3230				32:1	48.48		.016W*	@ 200 RPM	35		.003W*	040	220	
(R)WB1150	50 ton	4	1.0	11:1	11	100	.038W*	.029W* @ 200 RPM 012W*	49.3	.177W*	.013W*	614	460	4.8
(R)WB3250				32:1	32	100	.020W*	.012W* @ 200 RPM	37.5		.005W*	014	700	т.u

Important Note: Ball Screw Jacks are not self-locking. Brake motors or external locking systems are required.

(R): Reverse Base Jack.

***W:** Load in pounds.

Tare Torque: Initial torque to overcome seal and normal assembly drag. This value must be added to starting torque or operating torque values.

Starting Torque: Torque value required to start moving a given load (dissipates to operating torque values once the load begins moving).

Operating Torque: Torque required to continuously raise a given load at the input RPM listed.

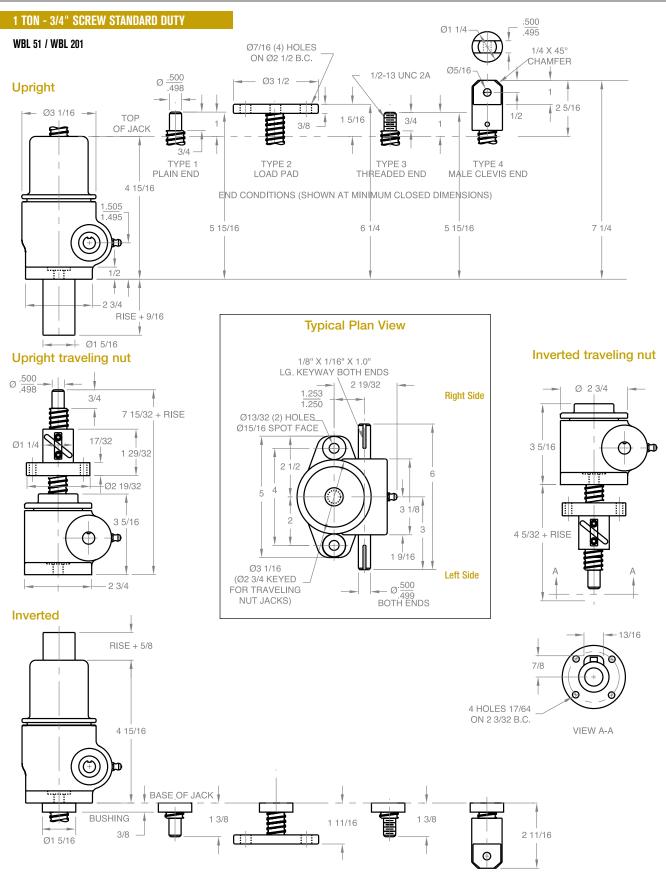
Note: If your actual input RPM is 20% higher or lower than the listed RPM, please refer to our JAX® program to determine actual torque values at your RPM.

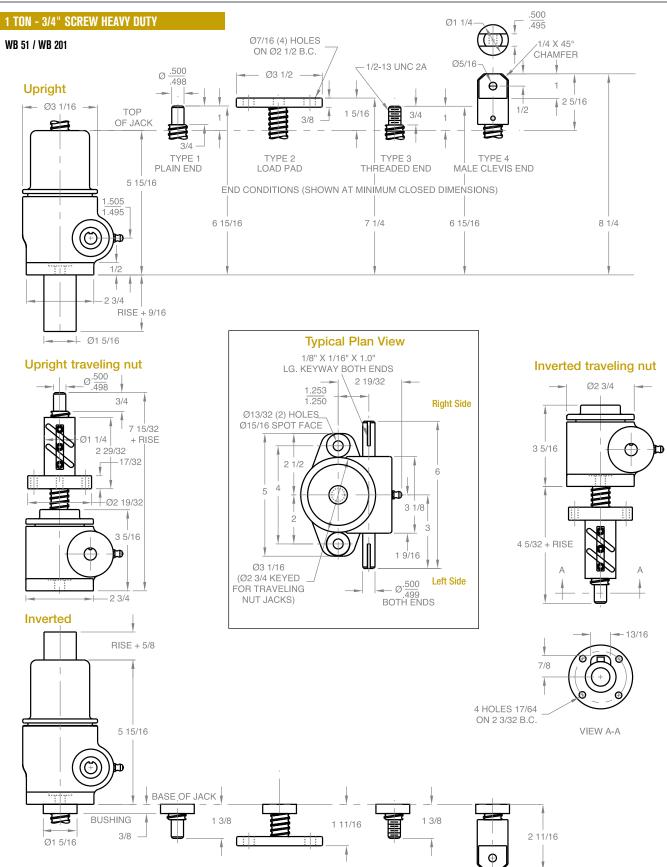
Screw Torque: Torque required to resist screw rotation (Translating Design Jacks) and traveling nut rotation (Keyed for Traveling Nut Design Jacks).

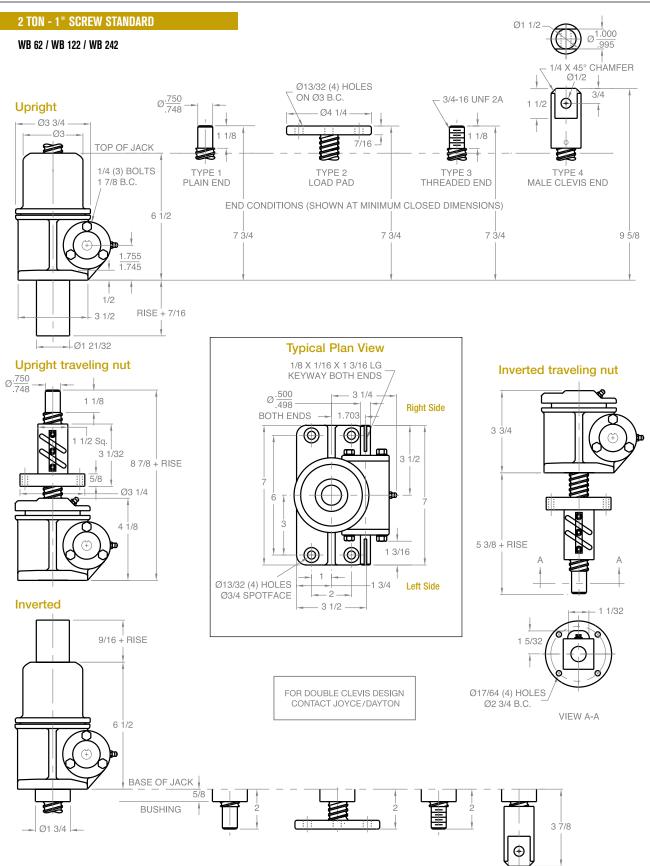
Worm Holding Torque: Torque required to prevent input shaft (worm) from backdriving.

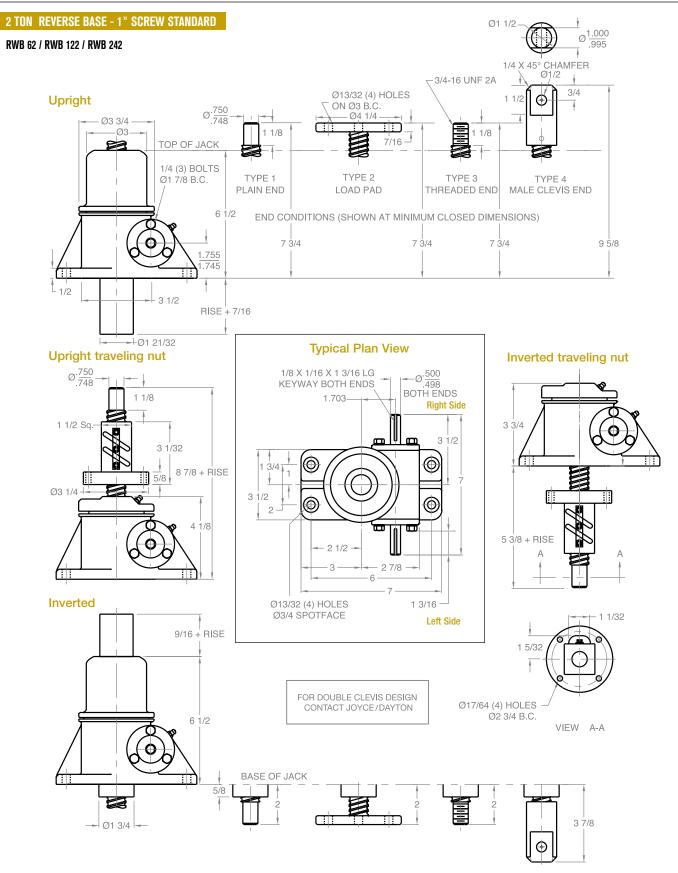
Lead: The distance traveled axially in one rotation of the lifting screw.

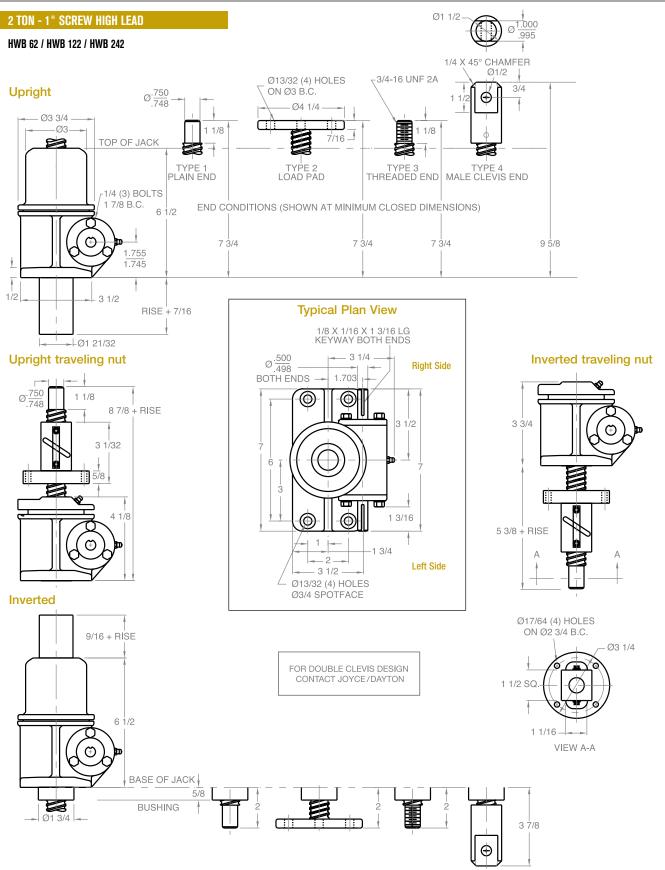
Pitch: The distance from a point on a screw thread to a corresponding point on the next thread, measured axially.

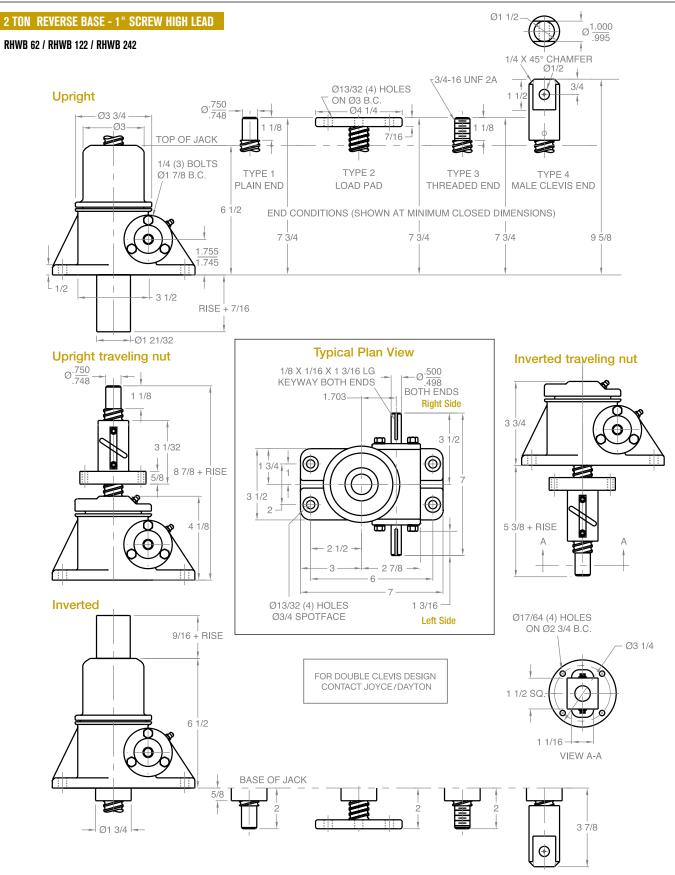


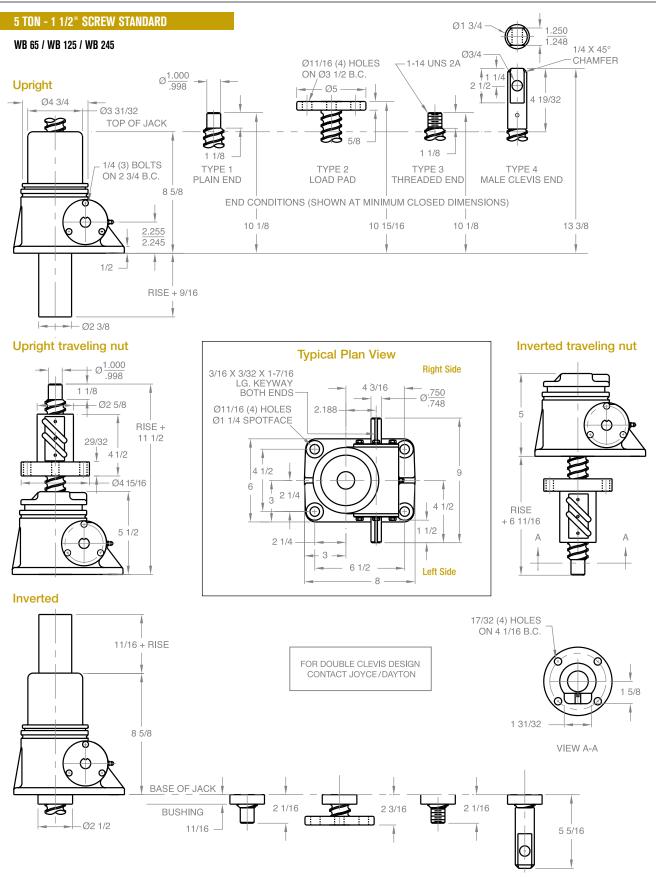


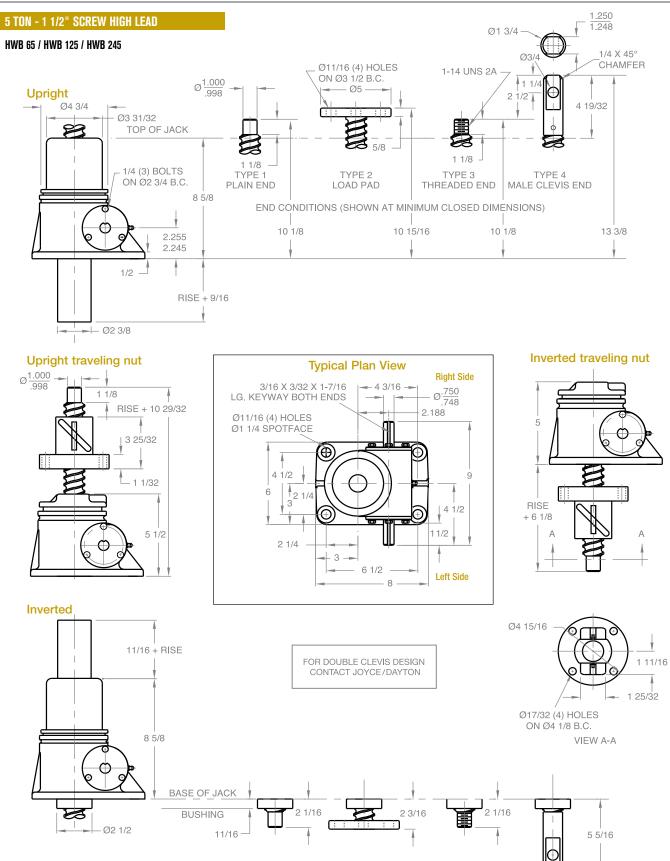


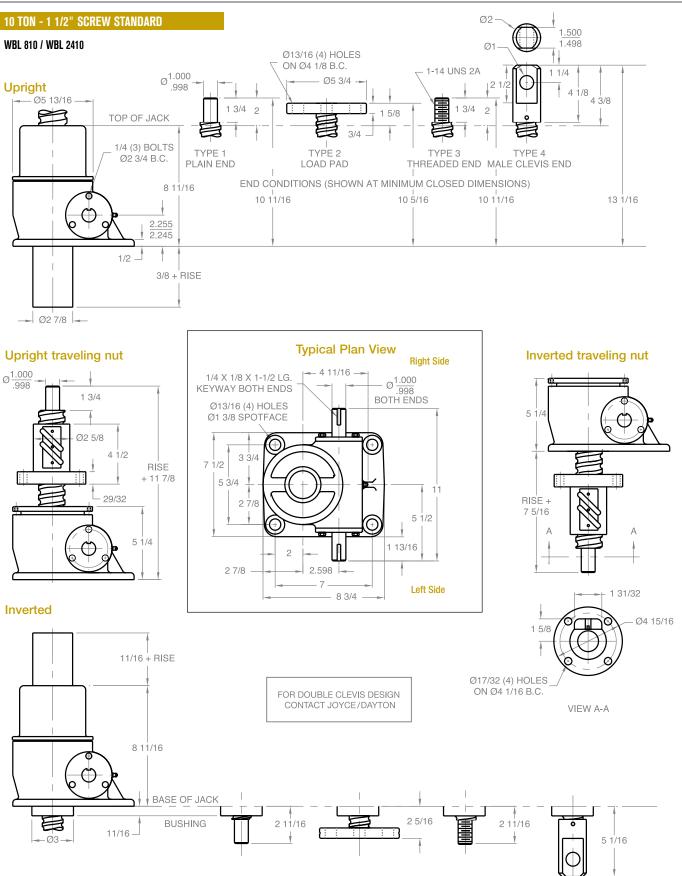


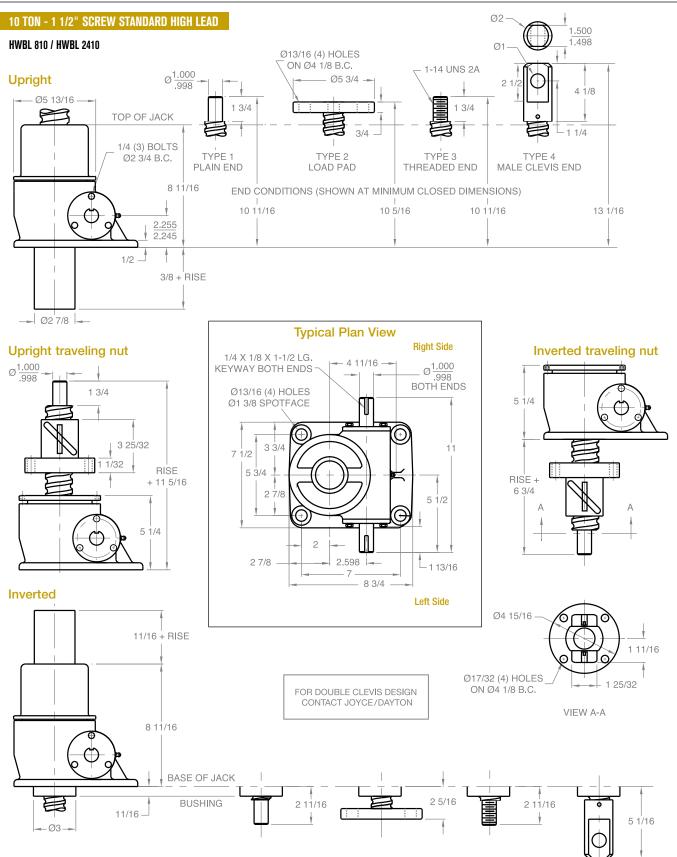


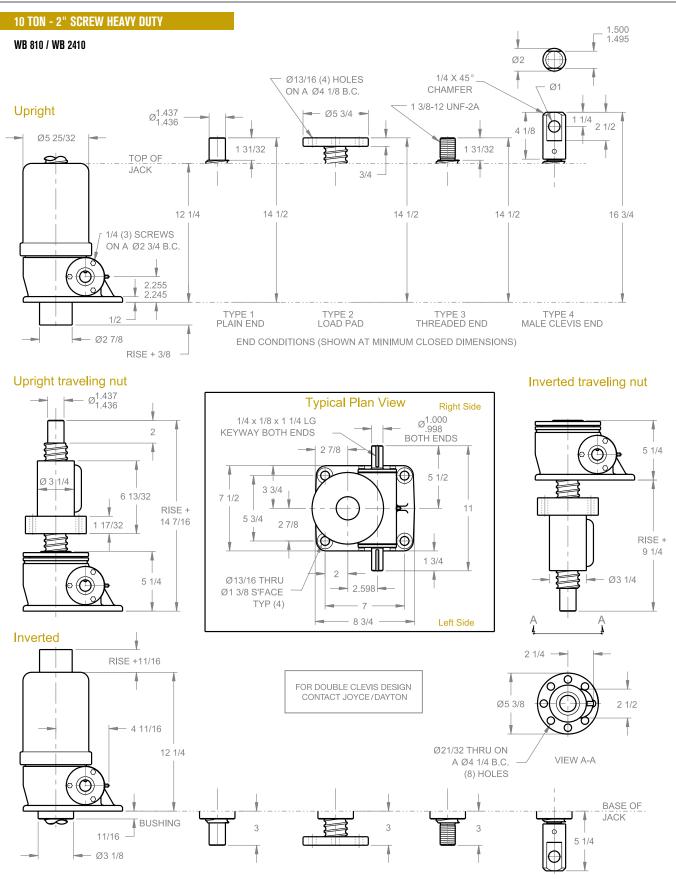


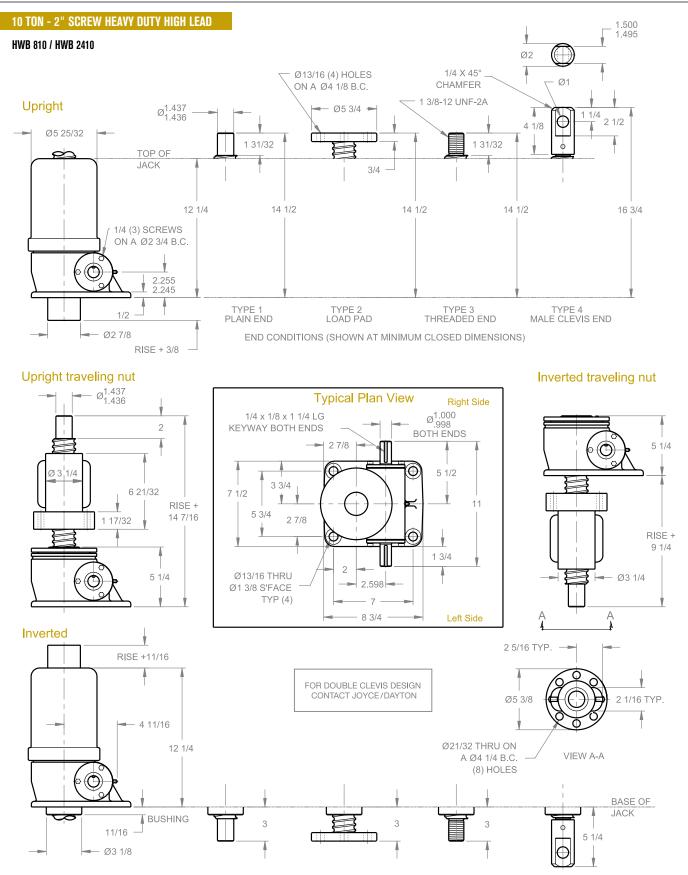


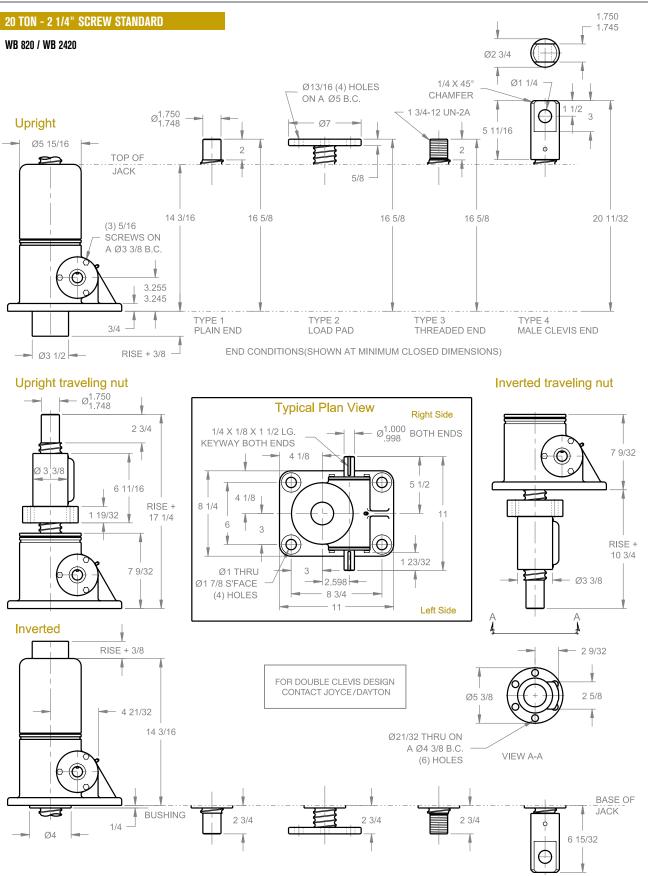


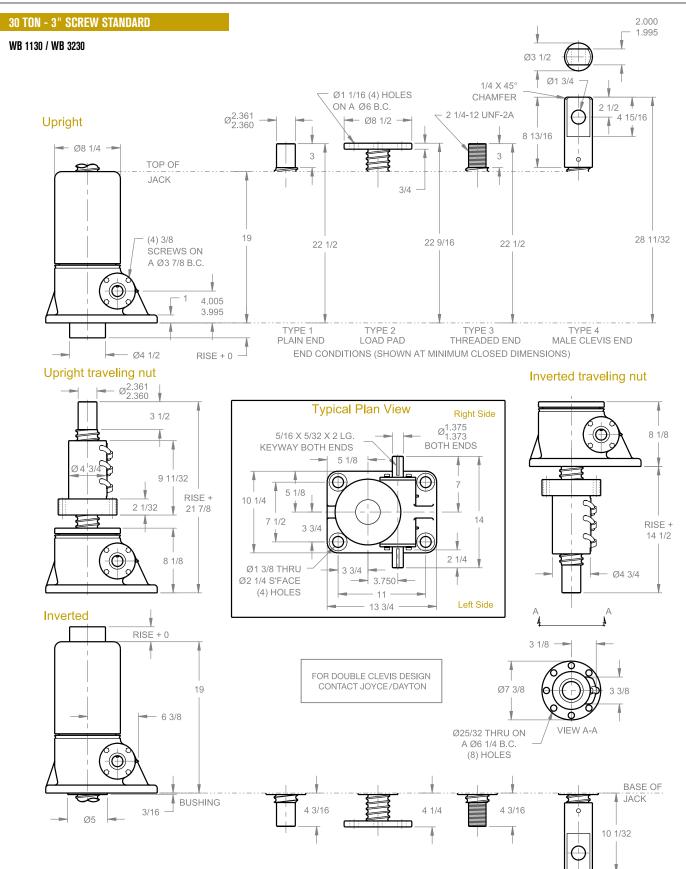


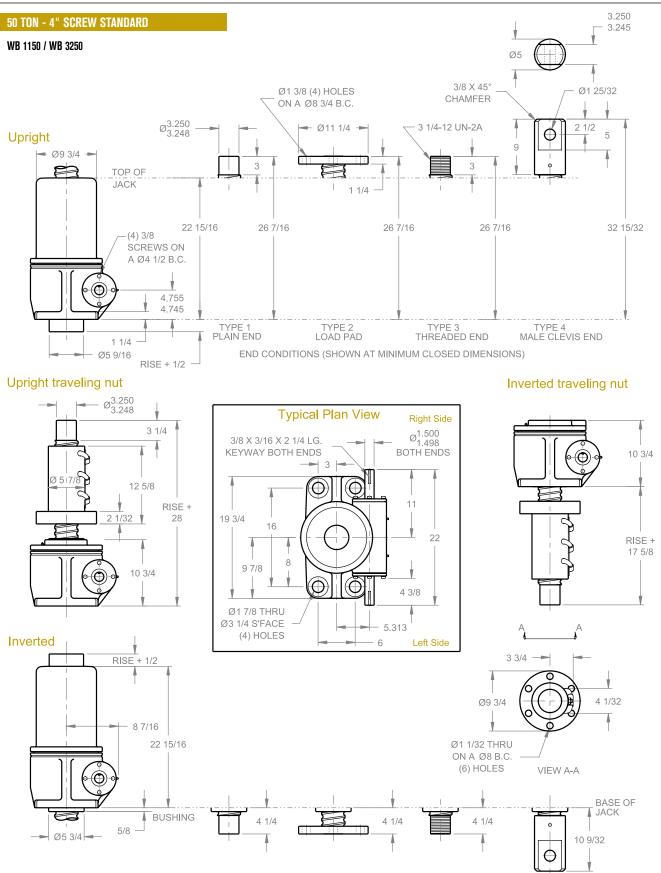


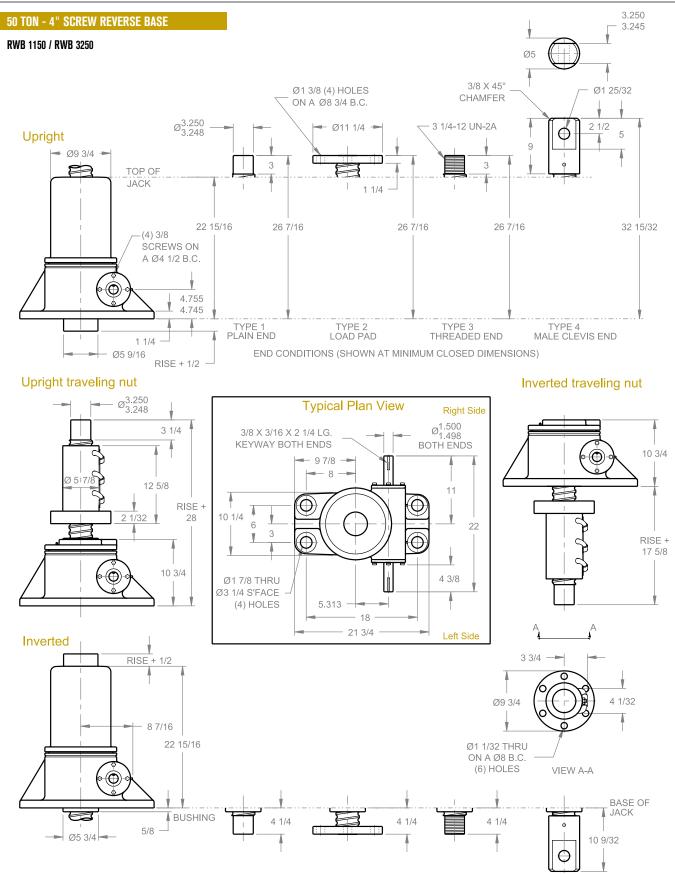












Joyce ball screw ComDRIVEs[®] combine a ball screw jack, motor and gear reducer into a single compact unit. Ball screw ComDRIVEs are available in 2-ton through 30-ton capacities. They provide travel speeds up to 55.5 inches per minute. Ball screw ComDRIVEs require up to two-thirds less input torque to move the load than a similarly sized machine screw ComDRIVE. They require a brake motor or external locking device to hold position.

Four standard end conditions are available and ball screw ComDRIVEs can be fitted with protective boots. Limit switches, oversized ball bearings and other options are also available.

Ball Screw ComDRIVE Benefits:

- Can power an entire jacking system.
- Reduces the number of components that must be specified.
- · Simplifies design.
- Reduces installation costs because only a single plate is needed to mount the jack body.
- Reduces the number or couplings and shafts required in multi-jack systems.
- Standard 230/460 volt, 3-phase, 60 hertz motor included (brake recommended).

Ball screw ComDRIVEs can be specified without the motor and the reducer flange accepts standard NEMA motor frame sizes.

Joyce/Dayton can customize ball screw ComDRIVEs to meet your specifications. Ask about larger size ComDRIVEs.

Joyce/Dayton offers Ball Screw ComDRIVEs in several designs including:

- Translating
- Keyed for traveling nut (KFTN)
- Double clevis
- Trunnion mount

A guide for ordering is on pages 104 and 105.

BALL SCREW ComDRIVEs®

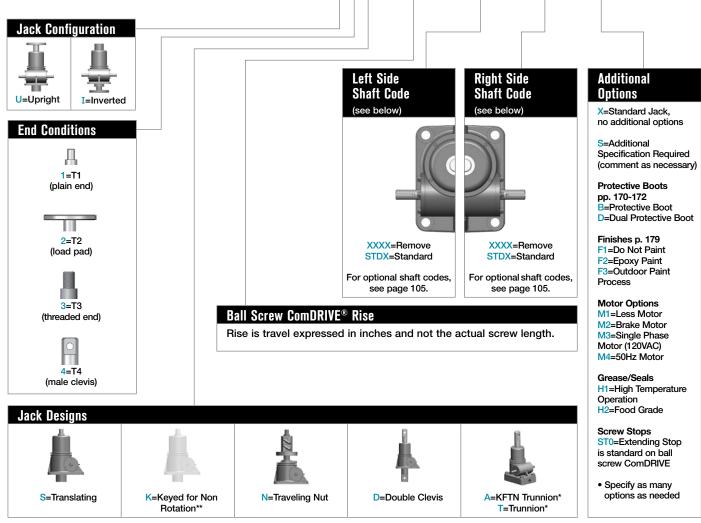


BALL SCREW ComDRIVES® ORDERING INFORMATION

Instructions: Select a model number from this chart. 2-Ton Standard 5-Ton 10-Ton 10-Ton 20-Ton 30-Ton Standard Standard **Heavy Duty** Standard Standard CDB62 CDB65 **CDBL810** CDB810 **CDB820** CDB1130 CDBL2410 CDB3230 **CDB122 CDB125** CDB2410 CDB2420 **CDB242 CDB245** 10-Ton Standard 10-Ton Heavy Duty 5-Ton High Lead 2-Ton High Lead Hinh Lear CDHB65 CDHB62 CDHBL810 **CDHB810 CDHB122** CDHB2410 CDHB125 CDHBL2410 CDHB242 CDHB245

Important Note: Not self-locking, may lower under load. Brake motors or external locking systems are required. H: High lead (2-ton, 5-ton and 10-ton only).

Sample Part Number: CDHB65U1N-18.50-STDX-P3AE-M2



*Standard trunnion mounts available on 2-ton through 20-ton jacks. (See page 173) **Keyed for non-rotation is not a standard option. Contact Joyce/Dayton.

BALL SCREW ComDRIVES® SHAFT CODES

Instructions: Select the appropriate shaft codes for both right and left hand shafts. One shaft code must be specified for each side of the ComDRIVE[®].

Screw Stops (p. 10) and Boots (pp. 170-172)

Extending screw stops are standard on ball screw ComDRIVEs and they are not adjustable. When boots are added to ball screw ComDRIVEs, the closed height of the jack may be increased.

Geared Potentiometers (p. 176)

POTA=0-10V (IP65)

POTB=4-20MA (IP65)

POTC=0-10V w/2 switches*

POTD=4-20MA w/2 switches*

*Optional IP65 rating available.



Encoders and Electronic Limit Switches

ENCX=Encoder (p. 178)

ELS2=2 Position Electronic Switch ELS4=4 Position Electronic Switch

ELS6=6 Position Electronic Switch



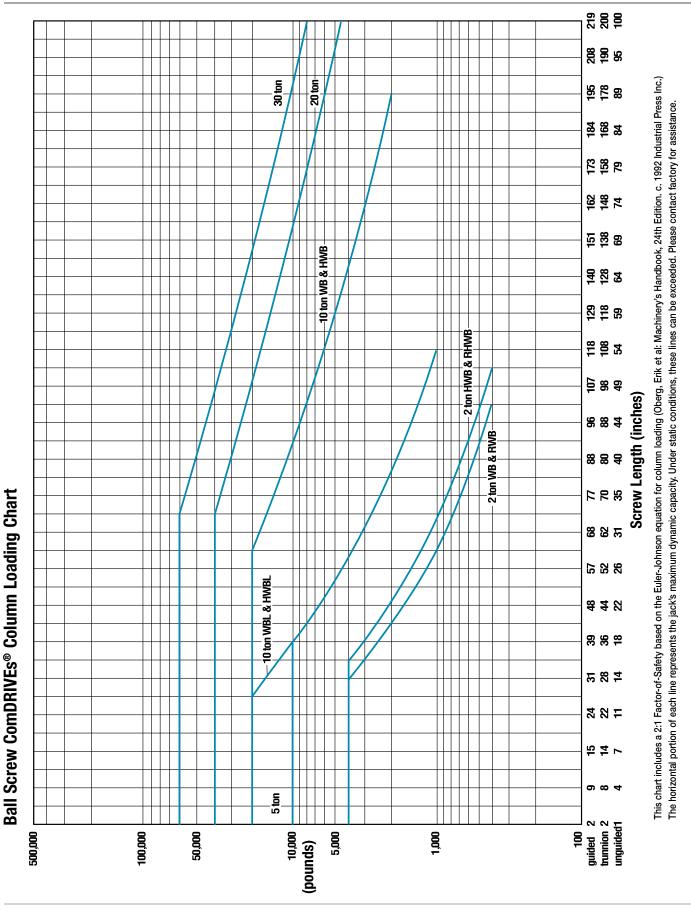
ComDrive Reduc	ers (pp. 107-117))				Motors					
	Ordering Example: P2AC Motor code from chart at right										
	chart at right										
						1/3 HP	Α				
Mounting Positi					Ratio	1/2 HP	В				
Code	P1	P2	P3	P4	5:1	3/4 HP	С				
Left Side	-11	ŵ			Code A	1 HP	D				
Shaft Positions					7.5:1	1-1/2 HP	E				
	-				Code B	2 HP	F				
	-11.	de la companya de la comp				3 HP	L				
Right Side Shaft Positions					10:1 Code C	5 HP	G				
						7-1/2 HP	н				

All standard motors are 3-phase, 208-230/460 VAC or 230/460 VAC. Other motor options are available including international voltages, and single phase AC. Specify the appropriate motor size from the chart above. Refer to the "Additional Options" chart on the preceding page as needed. Brake motors are required for ball screw ComDRIVEs. Contact Joyce/Dayton for other options.

Mechanical Limit Switches (pp. 174-175) Ordering Example: LA13 Models **Available Positions** 2* 3 5 7 Model Code 1 4 6* 8 LS7-402 LI Left LS8-402 LA Side Shaft LS8-404 LB Number of Options DPDT Switches LS9-502 LC (see p. 175) LS9-503 LD NOTE: Will always be Right LS9-504 LE 0 for LS7 models Side Shaft LS9-505 LF Options LS9-506 LG LS9-507 LH • 2, 5, 10, and 20 -ton ball screw ComDRIVEs are available with positions #1, #3, and #5. • 30-ton ball screw ComDRIVEs are available with positions #1, #4, #7 and #8.

* These positions are not standard. Contact Joyce/Dayton with your requirements.

BALL SCREW ComDRIVES® COLUMN LOADING

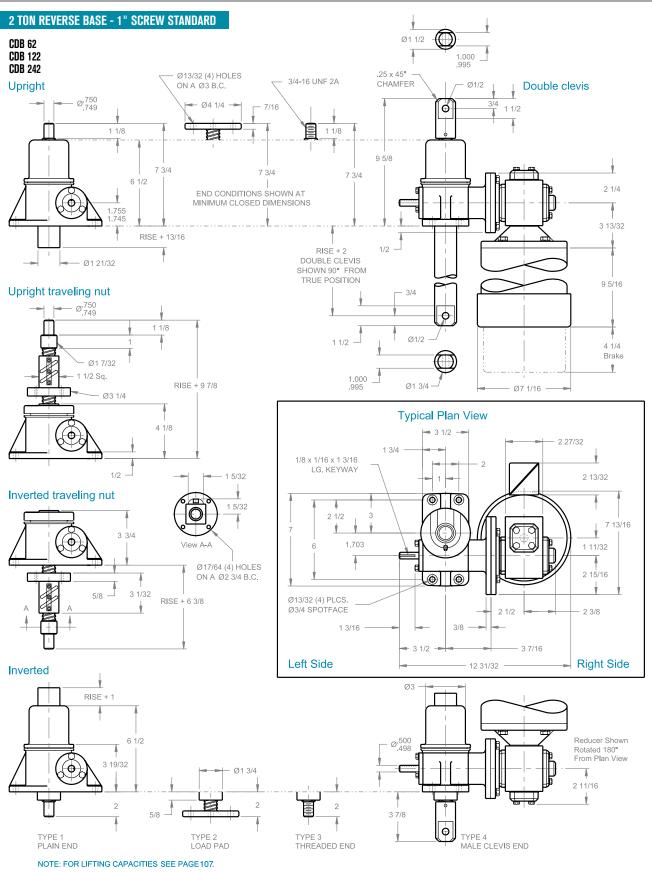


106

BALL SCREW ComDRIVES® SPECIFICATIONS

2-Ton Mod	el Number		CDB62		CD	B122		CDB242			CDHB62		CDHB122		CDHB242	
Reducer Ratio)	5	7 1/2	10	5	7 1/2	5	7 1/2	10	5	7 1/2	10	7 1/2	5	7 1/2	10
Travel Speed	IPM	13.88	9.50	7.04	6.94	4.75	3.47	2.38	1.76	55.50	38.00	28.16	19.00	13.88	9.50	7.04
Liftina	1/3 HP	4,000	4,000	4,000	4,000	4,000	4,000	4,000	4,000	1,025	1,455	1,925	2,595	3,015	4,000	4,000
Capacity,	1/2 HP									1,580	2,220	2,925	3,955	4,000		
Lbs.	3/4 HP									2,400	3,375		4,000		7 1/2 9.50 4,000 4,000 11 7.1/2 9.50 4,000 11 7.1 10 3.52 33,120 40,000 10	
5-Ton Mod	el Number		CDB	65		CDB125		CDB245			CDHB65		CI	HB125	CDI	B245
Reducer Ratio		5		10		10		10		5		10		10		10
Travel Speed		26.5		13.3	4	6.67		3.34		55.50		28.16		14.08		.04
Liftina	1 HP	6,7		10.00		10.000		10.000		3,200		5,950		0,000	_	,000
Capacity,	1 1/2 HP	10,0		,		,		,		4,900		-,		-,		,
Lbs.	2 HP									6,600						
40 T M.		1	ODDI	04.0			ODDLOG	0						0.01		
10-Ton Mod Reducer Ratio		5	CDBL	81U 10		5	CDBL241	10 10		5	CDHBL810	10		5 5		10
Travel Speed		19.1		10.0		6.57		3.34		41.63		21.13				
Traver Speeu	1 HP	8,5		16,42		20,000		20,000	_	41.03		7,780		9,910	_	
	1 1/2 HP	13,3		10,42	.0	20,000		20,000		6,340		1,100		5,500	10	,440
Lifting Capacity,	2 HP	18,3								8,625				0,000	7 1/2 9.50 4,000 4,000 11 7.1/2 9.50 4,000 4,000 11 7.1 10 3.52 13,120 10 3.49	
Lbs.	2 HP 3 HP	20,0		20,00	10					13,370		20,000		.0,000		
	5 HP	20,0	100	20,00	JU					20,000		20,000				
										20,000						
10-Ton Mod			CDB				CDB241				CDHB810					
Reducer Ratio		5		10		5		10		5		10		5		10
Travel Speed		20.		10.5		6.94		3.52		41.63		21.13		13.88		-
	1 HP	8,1		15,56	60	19,820		20,000		4,050		7,780		9,910	18	,445
Lifting	1 1/2 HP	12,6				20,000				6,340				5,500	4,000 CDHI 1 1 7.1 10,1 10 10 3.52 3,120 10 3.49	
Capacity, Lbs.	2 HP	17,2			-					8,625			2	0,000	_	
LUS.	3 HP	20,0)00	20,00)0					13,370		20,000				
	5 HP									20,000					9.50 4,000 4,000 1 1 7. 10 3.52 3,120 0,000 10 3.49	
20-Ton Mod	el Number				CDB82	20							CDB2420			
Reducer Ratio)		5				10				5				10	
Travel Speed	IPM		20.8	31		10.56				6.94				3.52		
	1 HP		6,96	35			14,285				16,720			3	3,120	
Liftina	1 1/2 HP		11,4	80							27,550					
Capacity,	2 HP		15,9	80							38,360					
Lbs.	3 HP		25,3	30			40,000				40,000			4	10,000	
	5 HP		40,0	00												
30-Ton Mod	el Number				CDB11	30							CDB3230			
Reducer Ratio			5				10				5				10	
Travel Speed			20.6				10.46			6.87				3.49		
Liftina	3 HP		24,2				46,080				54,745					
Capacity,	5 HP		42,1				60,000		1		60,000					
Lbs.	7 1/2 HP		60,0				,									

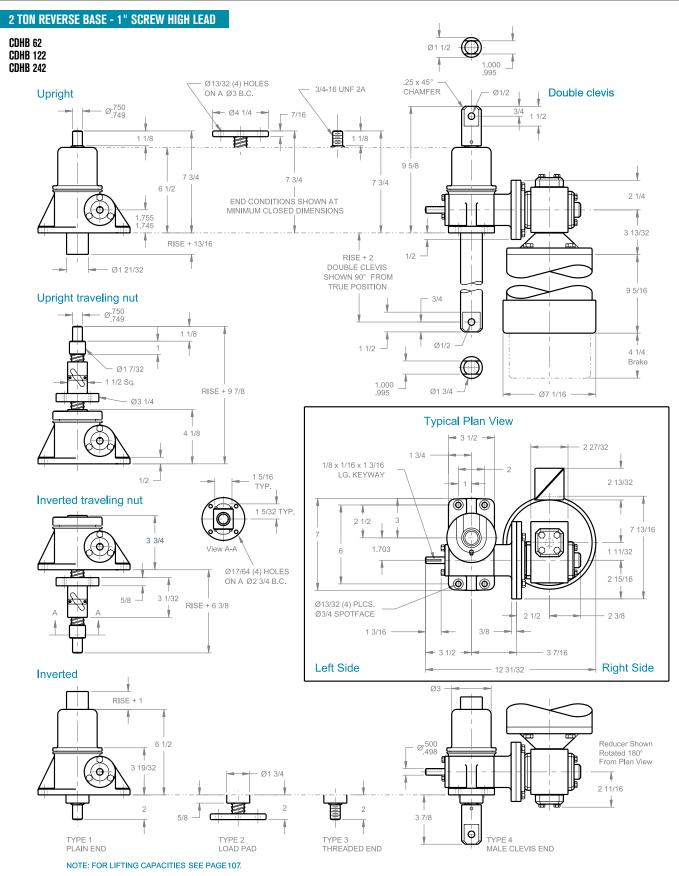
Important Note: Ball Screw ComDRIVEs are not self-locking. Brake motors or external locking systems are required.



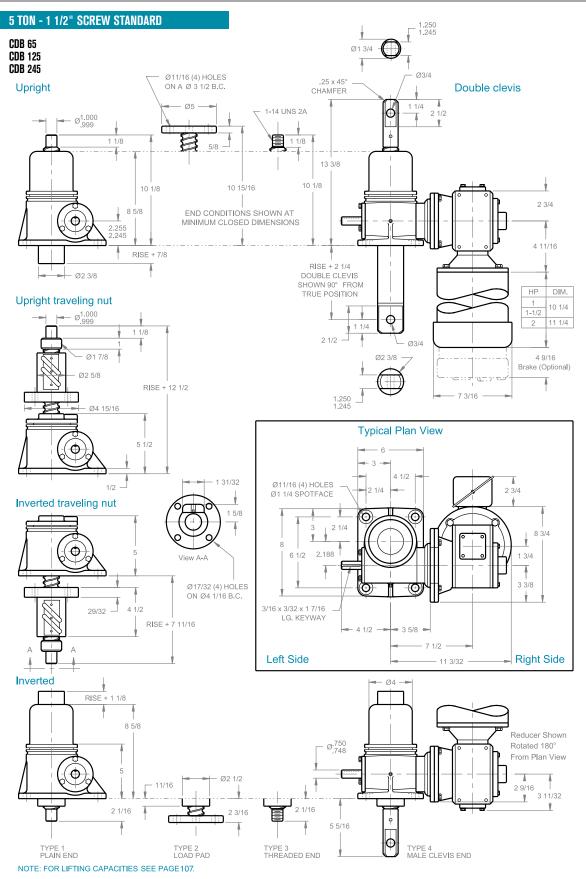
Note: Drawings are artist's conception - not for certification; dimensions are subject to change without notice.

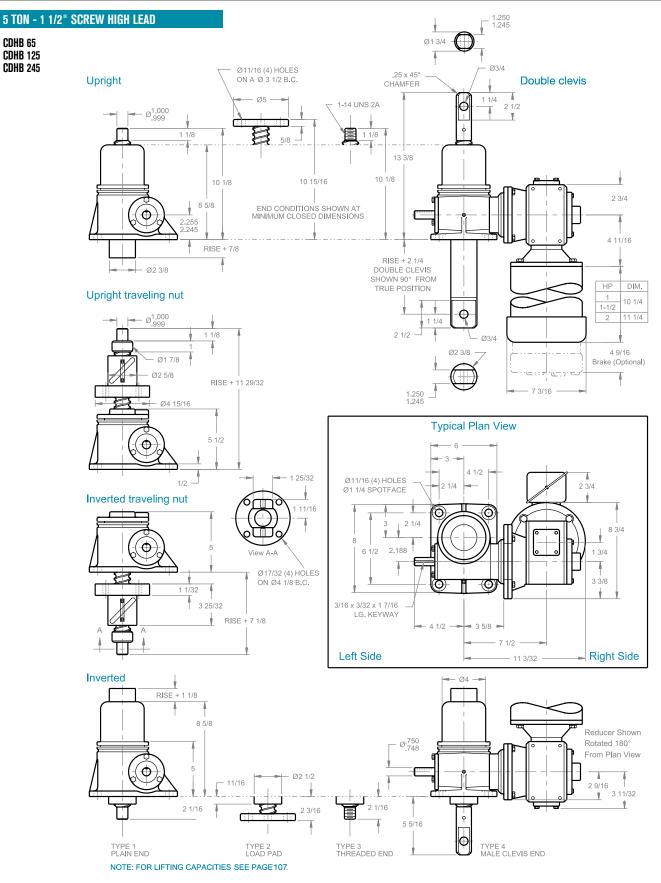
108

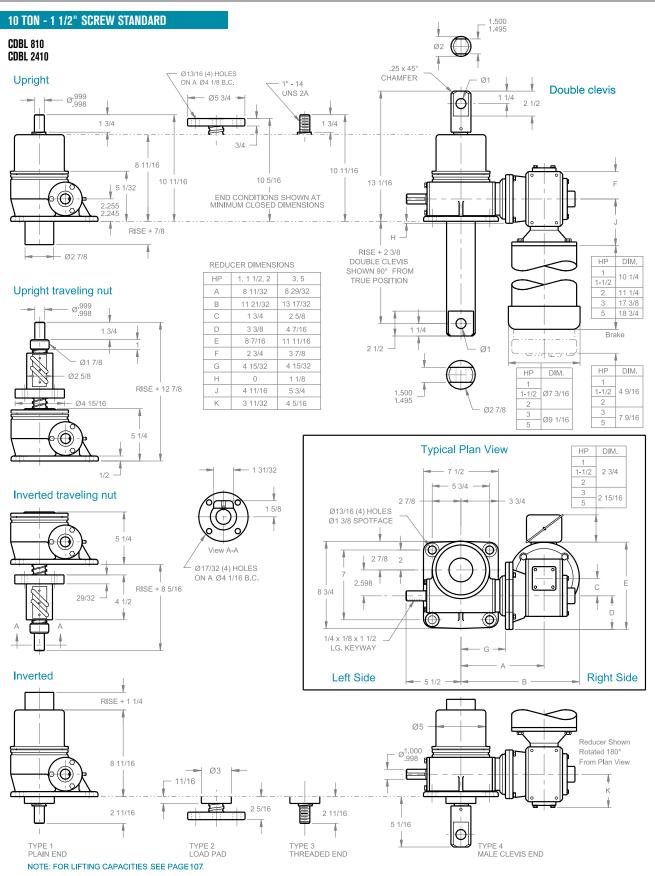
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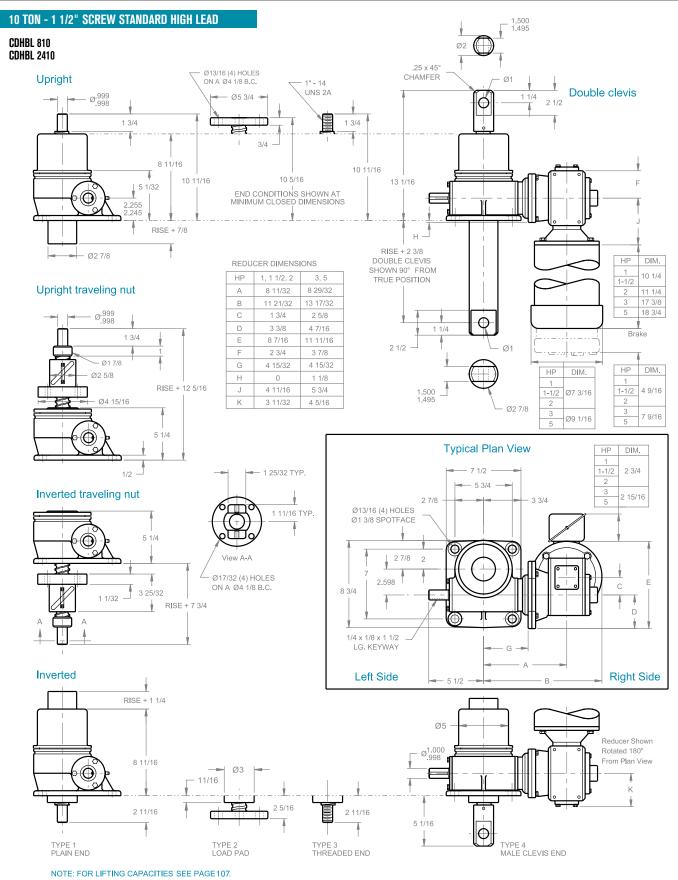






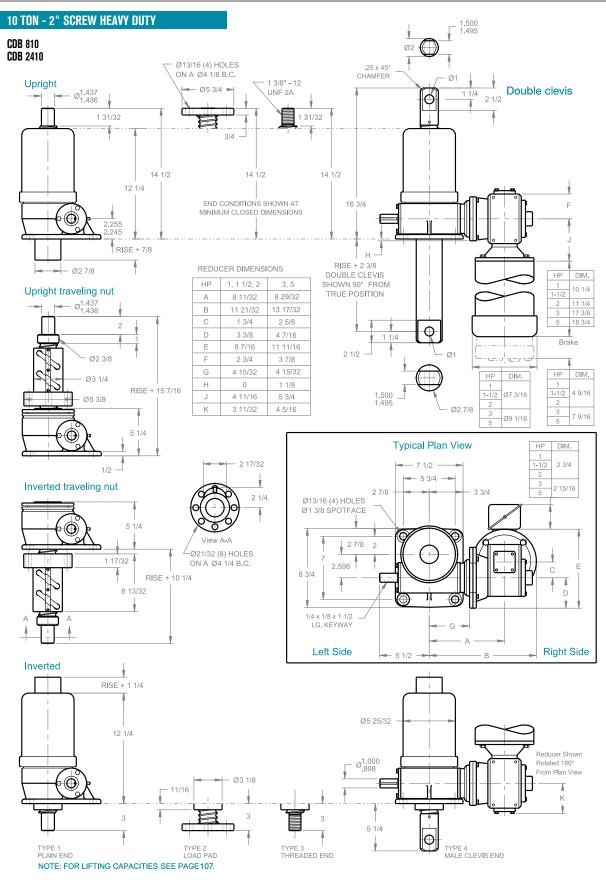
Note: Drawings are artist's conception - not for certification; dimensions are subject to change without notice.

112

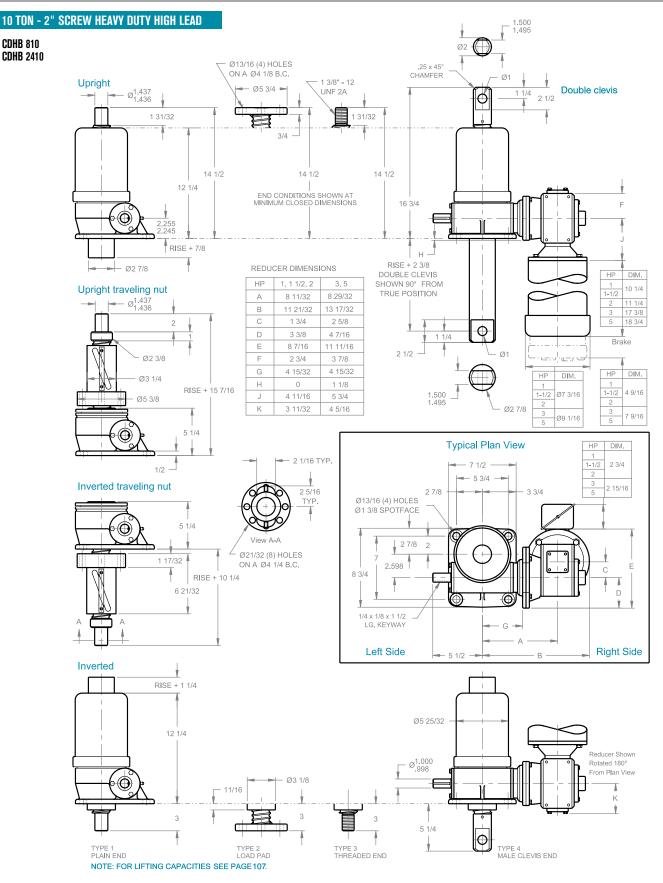


Note: Drawings are artist's conception - not for certification; dimensions are subject to change without notice.

2D and 3D models available on website • Ordering information on pages 104 and 105 sales@joycedayton.com



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